

5-IN-1™ Trim and Bumper Coating is a flexible paint for refinishing metals, plastic bumpers and flexible trim components. It etches metal surfaces, eliminating the need for priming. Trim and Bumper Coating can be applied on metal, aluminum, fiberglass, SMC, and TPO.

PRODUCT	SIZE	COLOR
PF 515	425 g (15 oz)	Euro Black
PF 538	425 g (15 oz)	Satin Black
PF 543	425 g (15 oz)	Trim Black

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

SUITABLE SUBSTRATES:

- Metal
- Aluminium
- Fiberglass
- SMC
- TPO

ADVANTAGES:

- Corrosion resistance
- Good filling
- Excellent as a primer or a final coat
- Self-etching
- Excellent adhesion

SURFACE PREPARATION:

1. Wash with soap and water.
2. Clean bare metal surfaces with PF 605 Wax and Grease Remover (Strong), clean plastic and primed surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet.
3. Scuff sand with 400 grit paper. If the part is painted, scuff gently without breaking through the substrate.
4. Use clean dry air and blow surface free of dirt. Note: For best results, use when temperature of the can and surface is between 20°C to 24°C (68°F to 75°F).

DIRECTIONS FOR USE:

1. Shake can for 1 minute after mixing ball moves freely and repeat shaking for 10 seconds after each minute of use. Note: Insufficient mixing may cause permanent plugging of the spray head.
2. Apply to clean, dry and properly prepared surface, spraying evenly.
3. Hold can approximately 20-25 cm (8-10") from surface, spraying evenly.
4. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flash time between coats. Dries to touch in 5-10 minutes. Can be top coated in 20-30 minutes.
5. When finished, turn can upside down and spray about 3 seconds to clean out valve and spray head.

Caution: Test the compatibility of this product with your paint system. Do not use in temperatures below 16°C (60°F). Use below these temperatures will affect dry times and performance.

PROSHADE SPRAYHEADS:

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.

**TECHNICAL DATA:**

	PF 515	PF 538	PF 543
Physical State:	Aerosol	Aerosol	Aerosol
Color:	Black	Black	Black
Odour:	Hydrocarbon odour	Characteristic odour, Ester odour	No data
Solubility:	No data	Not soluble in water	Insoluble in water
Flash point:	-18°C (0°F)	-18°C (0°F)	-18°C (0°F)
Auto ignition temperature:	460°C (860°F)	460°C (860°F)	460°C (860°F)
MIR:	0.76	0.54	0.75

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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